## **CLAIMS**

1. A semiconductor assembly comprising:

a die having a substrate;

a mass suspended over the substrate with anchors, and movable along a first direction, the movable mass having one or more fingers extending along a second direction perpendicular to the first direction; stationary plates, wherein movement of the movable fingers relative to the stationary plates cause a change in capacitance that is used to measure acceleration; and

a cap bonded to the die, the cap surrounding the mass, the mass and the cap defining a space therebetween so that the cap does not contact the mass.

- 2. The assembly of claim 1, wherein the cap is hermetically bonded to the die.
- 3. The assembly of claim 1, wherein the cap includes silicon.
- 4. The assembly of claim 3, wherein the cap is bonded to the die with a glass seal.
- 5. The assembly of claim 1, wherein the cap includes a metal paddle.
- 6. The assembly of claim 1, wherein the cap is bonded to the die with a glass seal.
- 7. The assembly of claim 1, wherein the cap is bonded to the die with a metal seal.
- 8. The assembly of claim 1, wherein the die is an integrated circuit die that has an integrated circuit in addition to the movable member.

- 9. The assembly of claim 1, wherein the movable member moves laterally in a plane parallel to the substrate.
- 10. The assembly of claim 1, wherein the cap covers some, but not all, of the face of the die.
- 11. The assembly of claim 1, wherein the cap is bonded to the die with an adhesive, wherein the pattern of the adhesive is chamfered at the corners of the cap.